

# EAST COAST SUPERCHARGING

## PCM Removal Procedure C5 Corvette

If you are removing the PCM to send to ECS for a Mail order tune, this procedure should provide you the necessary info to remove the module. Use care when removing PCM, and **BE SURE TO REMOVE NEGATIVE BATTERY CABLE PRIOR TO REMOVAL OR INSTALLATION OF PCM!!!**

When you remove or replace the PCM, remove any debris from the PCM connector surfaces before servicing the PCM module connector gaskets. Ensure that the gaskets are installed correctly. The gaskets prevent intrusion of dirt and water into the PCM.

### Step 1:

On the front passenger side fender well, remove the eight (8) 7mm fender well access screws from the passenger front fender well. There is also one (1) push pin. Pull out the fender well cover and the PCM be directly under this cover. The PCM is the silver box.



### Step 2:

Remove the TAC Module (Throttle Actuator Control) from the front of the PCM by pulling out the three (3) 7mm bolts. Two on the right and one on the left side. If you take the quarter panel screw off to the rear the actual fender can be move out from the bottom. The screw is on the bottom of the front quarter panel and towards the rocker panel.





### Step 3:

Disconnect the PCM electrical harness connectors. There is one 7mm bolt on each one. This bolt does not come all the way out. Loosen but do not remove the PCM rear retaining fastener. Use the rear retaining fastener as an anchor for the outer bracket. Remove the front retaining fastener from the PCM. Reposition the PCM outer bracket and remove the PCM from the bracket and from the vehicle.

### Step 4:

Reverse instructions to reinstall PCM.